Page 2

Amendments To The Claims:

This listing of claims will replace all prior versions, and listings, of claims in the application:

Listing of claims:

1-50. (Cancelled).

- 51. (Currently Amended) A method of producing a composite solid polymer electrolyte membrane (SPEM) comprising a porous polymer substrate interpenetrated with an ion-conducting material, said method comprising the steps of preparing a common solution of the substrate polymer and the ion-conducting material and thereafter casting or extruding the composite SPEM from the solution, and wherein
- (i) the porous substrate polymer comprises a homopolymer or copolymer of a liquid crystalline polymer-or a solvent soluble thermoset or thermoplastic aromatic polymer; and
- (ii) the ion-conducting material comprises a homopolymer or copolymer of at least one of a sulfonated, phosphonated or carboxylated ion-conducting aromatic polymer or a perfluorinated ionomer.
- 52. (Previously Presented) The method of claim 51, wherein the SPEM is substantially thermally stable to temperatures of at least about 100°C.
- 53. (Previously Presented) The method of claim 51, wherein the SPEM is substantially thermally stable from at least about 100°C to at least about 175°C.
- 54. (Previously Presented) The method of claim 51, wherein the liquid crystalline substrate polymer comprises a lyotropic liquid crystalline polymer.

Page 3

- 55. (Previously Presented) The method of claim 54, wherein the lyotropic liquid crystalline substrate polymer comprises at least one of a polybenzazole (PBZ) and polyaramid (PAR) polymer.
- 56. (Previously Presented) The method of claim 55, wherein the polybenzazole substrate polymer comprises a homopolymer or copolymer of at least one of a polybenzoxazole (PBO), polybenzothiazole (PBT) and polybenzimidazole (PBI) polymer and the polyaramid polymer comprises a homopolymer or copolymer of a polypara-phenylene terephthalamide (PPTA) polymer.

57-58. (Cancelled)

- 59. (Previously Presented) The method of claim 51, wherein the ion-conducting aromatic polymer comprises a wholly aromatic ion-conducting polymer.
- 60. (Previously Presented) The method of claim 51, wherein the ion-conducting aromatic polymer comprises a sulfonated, phosphonated or carboxylated polyimide polymer.
- 61. (Previously Presented) The method of claim 60, wherein the polyimide polymer is fluorinated.
- 62. (Previously Presented) The method of claim 59, wherein the wholly-aromatic ion-conducting polymer comprises a sulfonated derivative of at least one of a polysulfone (PSU), polyphenylene oxide (PPO), polyphenylene sulfoxide (PPSO), polyphenylene sulfide (PPS), polyphenylene sulfide sulfone (PPS/SO₂), polyparaphenylene (PPP), polyphenylquinoxaline (PPQ), polyarylketone (PK), polyetherketone (PEK), polybenzazole (PBZ) and polyaramid (PAR) polymer.
 - 63. (Previously Presented) The method of claim 62, wherein:
- (i) the polysulfone polymer comprises at least one of a polyethersulfone (PES), polyetherethersulfone (PEES), polyarylsulfone, polyarylethersulfone (PAS), polyphenylsulfone (PPSU) and polyphenylenesulfone (PPSO₂) polymer,

R. Formato, et al. U.S.S.N.: 09/750,402 Page 4

- (ii) the polybenzazole (PBZ) polymer comprises a polybenzoxaxole (PBO) polymer;
- (iii) the polyetherketone (PEK) polymer comprises at least one of a polyetherketone (PEK), polyetherketone (PEKK), polyetherketone-ketone (PEKK), polyetheretherketone-ketone (PEKKK) and polyetherketone-ketone (PEKKK) polymer; and
- (iv) the polyphenylene oxide (PPO) polymer comprises at least one of a 2,6-diphenyl PPO, 2,6-dimethyl PPO and 1,4-poly phenylene oxide polymer.
- 64. (Previously Presented) The method of claim 51, wherein the perfluorinated ionomer comprises a homopolymer or copolymer of a perfluorovinyl ether sulfonic acid.
- 65. (Previously Presented) The method of claim 64, wherein the perfluorovinyl ether sulfonic acid is carboxylic- (COOH), phosphonic- (PO(OH)₂) or sulfonic- (SO₃H) substituted.
- 66. (Previously Presented) The method of claim 51, wherein the ion-conducting material comprises at least one of a polystyrene sulfonic acid (PSSA), poly(trifluorostyrene) sulfonic acid, polyvinyl phosphonic acid (PVPA), polyacrylic acid and polyvinyl sulfonic acid (PVSA) polymer.
- 67. (Previously Presented) The method of claim 51, wherein the porous polymer substrate comprises a homopolymer or copolymer of at least one of a substituted or unsubstituted polybenzazole polymer, and wherein the ion-conducting material comprises a sulfonated derivative of a homopolymer or copolymer of at least one of a polysulfone (PSU), polyphenylene sulfoxide (PPSO) and polyphenylene sulfide sulfone (PPS/SO₂) polymer.
- 68. (Previously Presented) The method of claim 67, wherein the polysulfone polymer comprises at least one of a polyethersulfone (PES) and polyphenylsulfone (PPSU) polymer.
- 69. (Currently Amended) The method of <u>claim 51claim 67</u>, further comprising cross-linking the ion-conducting material to form sulfone crosslinkages.

Page 5

- 70. (Previously Presented) The method of claim 51, further comprising chlorinating or brominating the ion-conducting material.
- 71. (Previously Presented) The method of claim 51, further comprising adding antioxidants to the ion-conducting material.
- 72. (Previously Presented) The method of claim 51, further comprising purifying the ion-conducting material.
- 73. (Previously Presented) The method of claim 72, wherein purifying the ion-conducting material comprises dissolving the ion-conducting material in a suitable solvent and precipitating the ion-conducting material into a suitable non-solvent.
- 74. (Previously Presented) The method of claim 72, wherein purifying the ion-conducting material comprises substantially removing overly sulfonated or degraded fractions of the ion-conducting material.
- 75. (Previously Presented) The method of claim 51, wherein the common solution of the substrate polymer and ion-conducting material is prepared in a common solvent.
- 76. (Previously Presented) The method of claim 75, wherein the common solvent is selected from the group consisting of tetrahydrofuran (THF), dimethylacetamide (DMAc), dimethylformamide (DMF), dimethylsulfoxide (DMSO), N-Methyl-2-pyrrolidinone (NMP), sulfuric acid, phosphoric acid, chlorosulfonic acid, polyphosphoric acid (PPA) and methanesulfonic acid (MSA).

77-117. (Cancelled).

Page 6

- 118. (Currently Amended) A method of producing a composite solid polymer electrolyte membrane (SPEM) comprising a porous polymer substrate interpenetrated with an ion-conducting material, said method comprising the steps of preparing a common solution of the substrate polymer and the ion-conducting material in a common solvent and thereafter casting or extruding the composite SPEM from the common solution, wherein the porous polymer substrate comprises a homopolymer or copolymer of a liquid crystalline polymer and wherein the SPEM is substantially thermally stable to temperatures of at least about 100°C.
- 119. (Currently Amended) A method of producing a composite solid polymer electrolyte membrane (SPEM) comprising a porous polymer substrate interpenetrated with an ion-conducting material, said method comprising the steps of preparing a common solution of the substrate polymer and the ion-conducting material and thereafter extruding or casting a composite film directly from the common solution, wherein the porous polymer substrate comprises a homopolymer or copolymer of a liquid crystalline polymer and wherein the SPEM is substantially thermally stable to temperatures of at least about 100°C.
 - 120. (Cancelled).
- 121. (Previously Presented) A method as in any of claims 118-119, wherein the SPEM is stable from at least about 100°C to about 175°C.
- 122. (Previously Presented) A method as in any of claims 118-119, wherein the SPEM is stable from at least about 100°C to about 150°C.
 - 123-124. (Cancelled).